



Bee Box Quality Control Process and Standards;

1. Raw Material Cut to length

- Any knots larger than 3" are cut out completely
- Any knots on the ends of the boards (where dovetail corners would be) are cut out.
- Any bark or other defects on the edges must be cut out and can be used for Lids, Bottom Boards and Inner Covers etc. where smaller pieces are used.

2. Dovetail Box Joints Made

- Any joints not cut full depth (7/8") the side must be rejected and cut to a shorter length for box ends or Nuc boxes.

3. Top Box Groove Cut

- 5/8" tall so frames sit below the top of box by 1/8"
- 3/8" deep so frames have 1/8" space to move from end to end.

4. Handles Cut

- Handles Cut at Depth of 3/4" deepest.
- Handle Width cut at 5" Wide.

5. Grading of the Boxes in 2 grades (Standard Grade and Commercial Grade) anything that does not meet Standard grade quality will be commercial grade.

- No more than 2 knots per side of box if they are 2" or smaller for Standard Grade
- No more than 1 knot per side of box if they are 2" or larger for Standard Grade
- No knots larger than 3" for Standard Grade Boxes
- No Knots at end of boards where they are nailed together.

6. Logo Branded on Ends of Boxes

- Logo will only be branded on Standard Grade Boxes
- Commercial grade boxes do not get the logo branded on them.

7. Packaging

- Boxes stacked flat on pallets for shipping.
- 1 row per size, (not sides and ends on 1 stack)
- 120 Deep Boxes Per Skid
- 126 Medium Boxes Per Skid
- Full Skids wrapped with Shrink wrap and banded to keep from warping.
- Commercial Grade boxes can be ordered in any Qty.

